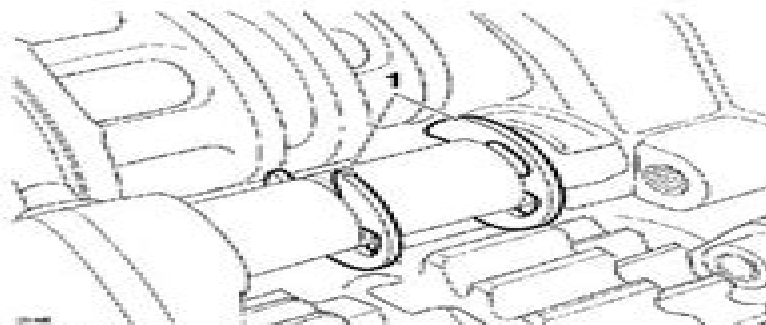


Installation

1. Push the input shaft selector shaft into the transmission housing, with the two grooves facing towards the housing, from the input shaft side. As the shaft is inserted locate the selector fork. Ensure the fork is fitted in the position noted during removal.
2. Fit new E-clips to the grooves in the shaft between the selector fork and the transmission housing.



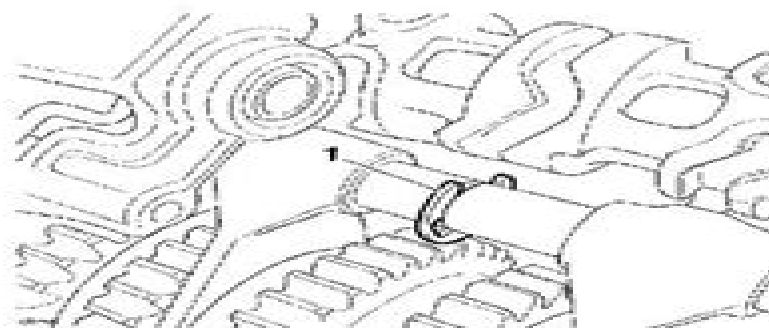
1. E-clips

**Caution**

The selector forks can be fitted incorrectly. Ensure the position and orientation of the selector forks are marked prior to removal. Incorrect fitting of the selector forks will cause gearbox damage or incorrect operation.

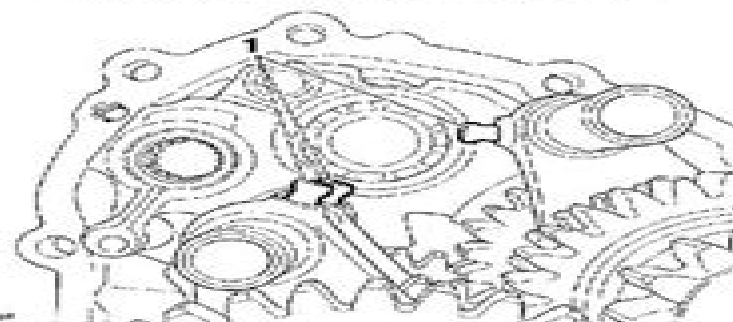
3. Push the output shaft selector shaft into the transmission housing, with the single groove facing away from the housing, from the output shaft side. As the shaft is inserted locate the selector forks. Ensure the forks are fitted in the position noted during removal.

4. Fit a new E-clip to the groove in the shaft between the two selector forks.



1. E-clip

5. Check that the pins on each selector fork face inwards towards each other, as shown below.



1. Selector fork pins

6. If removed, refit the selector drum bearing to the transmission housing. Install the keeper plate and secure with a new fixing. Tighten to **12 Nm**.
7. Using clean engine oil, lubricate the selector drum bearing.
8. Set the transmission in neutral.
9. Engage the selector drum into the bearing and lower until the grooves on the drum engage with the three selector fork pins.
10. Check that the three selector fork pins are correctly engaged in the selector fork grooves. Rectify as necessary.

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Sebastian Brünink

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