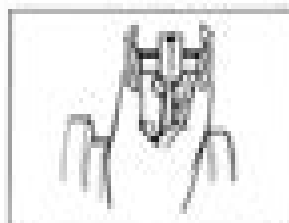
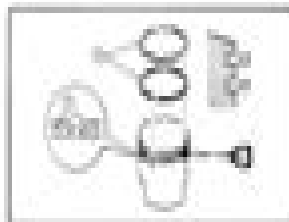


- Return to index
- EXTENSION (S/L) Service Manual
- How to use this Manual
- Index
- Chapter 1 General Information
- Chapter 2 Specifications
- Chapter 3 Periodic Inspection and Adjustment
- Chapter 4 Fuel System
- Chapter 5 Power Unit**
 - Read Valve, Cylinder Head, Cylinder and Piston
 - Engine Unit, Intermediate Shaft and Housing
 - Flywheel Magneto, Crankcase and Crankshaft
- Chapter 6 Jet Pump Unit
- Chapter 7 Electrical System
- Chapter 8 Hull and Hood
- Chapter 9 Troubleshooting

POWER READ VALVE, CYLINDER HEAD, CYLINDER AND PISTON



- 4 Check
- Free play
 - There should be no resistance free play
 - Free play will check the connecting rod to wear/replace the pin and/or connecting rod as required



ASSEMBLY AND INSTALLATION

Notes

- Install
- Free play

CAUTION

- Align each end gap with the locating pin.
- Free end and top end are same ring.
- Take care not to scratch the piston and damage the piston ring.



- Install
- Free play

NOTE

- Apply the free play, adjust all ends, the bearing.



- Install
- Free play
- Free play
- Free play

NOTE

- Do not use the screw (1) as a positional without note.
- Before installing piston pin clip, cover crankcase with a clean rag to prevent piston pin clip from falling into crankcase cavity.



CAUTION

- Do not allow the clip open ends to touch the piston pin end (1).
- Always use a new piston pin clip.

POWER READ VALVE, CYLINDER HEAD, CYLINDER AND PISTON



Read valve

- Install
- Free play
- Free play
- Free play

CAUTION

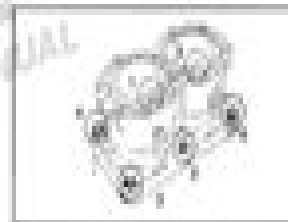
Coat the screws with Blue Loctite (24).

	Screws 1 Nm (0.1 ft-lb) 0.7 Nm (0.5 ft-lb)
--	---

NOTE

Cylinder head and cylinder

- Apply
- Free play
- Free play
- Free play



- Install
- Free play
- Free play

NOTE

- Always use a new piston.
- After installing, check the smooth movement of the piston.
- Tighten the bolts in sequence and in two steps of torque.

CAUTION

Coat the bolt with Loctite (24).

	Bolt Tor: 25 Nm (18.3 ft-lb) 17.0 Nm (12.5 ft-lb)
	Nut: 40 Nm (29.5 ft-lb) 28.0 Nm (20.7 ft-lb)

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Christian G. Meyer



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Table of Contents 1995 Waverunner 650 Manual

1. Understanding the eBook 1995 Waverunner 650 Manual
 - The Rise of Digital Reading 1995 Waverunner 650 Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying 1995 Waverunner 650 Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an 1995 Waverunner 650 Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from 1995 Waverunner 650 Manual
 - Personalized Recommendations

- 1995 Waverunner 650 Manual User Reviews and Ratings
- 1995 Waverunner 650 Manual and Bestseller Lists
- 5. Accessing 1995 Waverunner 650 Manual Free and Paid eBooks
 - 1995 Waverunner 650 Manual Public Domain eBooks
 - 1995 Waverunner 650 Manual eBook Subscription Services
 - 1995 Waverunner 650 Manual Budget-Friendly Options
- 6. Navigating 1995 Waverunner 650 Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - 1995 Waverunner 650 Manual Compatibility with Devices
 - 1995 Waverunner 650 Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of 1995 Waverunner 650 Manual
 - Highlighting and Note-Taking 1995 Waverunner 650 Manual
 - Interactive Elements 1995 Waverunner 650 Manual
- 8. Staying Engaged with 1995 Waverunner 650 Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers 1995 Waverunner 650 Manual
- 9. Balancing eBooks and Physical Books 1995 Waverunner 650 Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection 1995 Waverunner 650 Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine 1995 Waverunner 650 Manual
 - Setting Reading Goals 1995 Waverunner 650 Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of 1995 Waverunner 650 Manual
 - Fact-Checking eBook Content of 1995 Waverunner 650 Manual

- Distinguishing Credible Sources

13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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