

Einbau

- 1) Sorgfältig Zylinderkopf und Ventile mit Petroleum waschen und Ölskanäle prüfen. Dann mit Druckluft trocknen.
- 2) Nach Erwärmen des Zylinderkopfes auf 100° C im Ofen oder in kochendem Wasser mittels Werkzeug 6121.07.291 Ventilführungsbüchsen einbauen (Abb. 55). Falls nach erfolgtem Einbau der Innendurchmesser der Führungsbüchsen kleiner sein sollte, als in Abb. 56 angegeben, Bohrung mittels Reibahle aufbohren.
- 3) Ventile einbauen. Die Nummern die auf den Ventilen eingeschlagen sind müssen denjenigen auf dem Zylinderkopf entsprechen.
- 4) Federteiler, Ventilfedern, Ventilbüttchen und Ventilbecher einbauen.

ZUR BEACHTUNG: Die Ventilbüttchen müssen so gewählt werden, dass die im Abschnitt 4 angegebenen Ventilspiele erreicht werden.

- 5) Wie vorhergehend angegeben Ventile auf Dichte prüfen.
- 6) Pleckenwellen einbauen; dabei beachten:
 - Dass die Bezugszeichen auf den Nockenwellen mit denjenigen auf den Lagedeckeln übereinstimmen (Abb. 31).
 - Dass die Nocken des ersten und vierten Zylinders nach aussen liegen.
- 7) Ansaugkrümmer und Vergaser einbauen.
- 8) Förderpumpe, Antriebshebel und Rückstellfeder einbauen. Während des Einbaues muss der Antriebsnocken der Pumpe den Hebel mit dem Grundkreis berühren.

7 - AUSBAU DER ÖELWANNE

Die Öelwanne muss ausgebaut werden falls:

- Öelpumpe und Pumpensieb geprüft oder ersetzt werden müssen.
- Pleuellstangen, Kolben und Pleuellringe ausgebaut werden müssen.
- Haupt- und Pleuellager und Pleuellwelle geprüft werden müssen.

Einbau

- 1) Fahrgestellquerträger unter der Öelwanne ausbauen.
- 2) Öelwanne entleeren. Es ist vorteilhaft, die Öelablassschraube sofort wieder fest aufzuschrauben, bevor die Wanne ausgebaut wird.
Bei den Motoren Typ Giulietta Sprint auch Öelthermometer ausbauen.

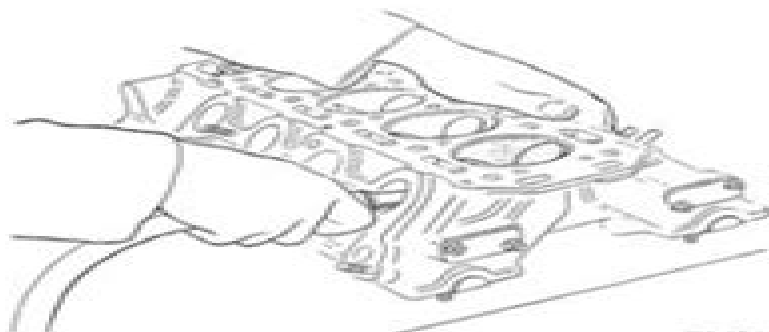


Abb. 55. Dichtprüfen der Ventile.

- 3) Befestigungsschrauben der Wanne lösen und Wanne ausbauen. Der Ausbau der Öelwanne muss nach hinten erfolgen.

Einbau

Die oben angeführten Arbeitsgänge in entgegengesetzter Reihenfolge ausführen. Beim Einbau des Fahrgestellquerträgers beachten, dass zwischen Träger und Fahrgestell Unterlegscheiben einzuführen sind.

ZUR BEACHTUNG: Vor dem Einbau der Öelwanne, diese waschen und Dichtungen auswechseln. Vorne und hinten ist die Öelwanne durch zwei Federbänder verstärkt (Abb. 57), welche die Anzugskraft der Schraubenmuttern gleichmässig auf die Dichtungsfläche verteilen. Diese Federbänder müssen beim Einbau eingeführt werden und zwar auch bei den Motoren die dieses Federband vorne noch nicht haben. Dabei ist zu beachten, dass zum Einbau des Federbandes in diese Motoren der mittlere Stehbolzen entfernt werden muss.

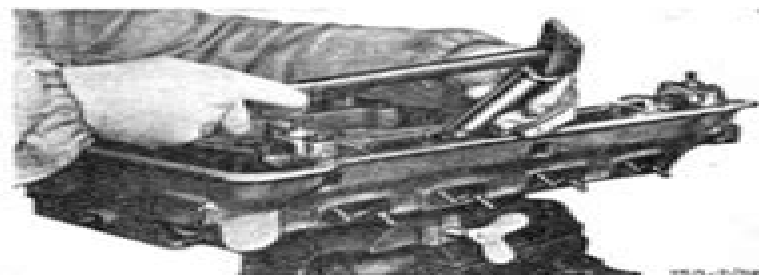


Abb. 56. Einbau der Ventilführungsbüchsen mittels Werkzeug 6121.07.291.

Alfa Romeo Berlina Repair Manual

L Reisser



Alfa Romeo Berlina Repair Manual:

The Enigmatic Realm of **Alfa Romeo Berlina Repair Manual**: Unleashing the Language is Inner Magic

In a fast-paced digital era where connections and knowledge intertwine, the enigmatic realm of language reveals its inherent magic. Its capacity to stir emotions, ignite contemplation, and catalyze profound transformations is nothing lacking extraordinary. Within the captivating pages of **Alfa Romeo Berlina Repair Manual** a literary masterpiece penned with a renowned author, readers embark on a transformative journey, unlocking the secrets and untapped potential embedded within each word. In this evaluation, we shall explore the book's core themes, assess its distinct writing style, and delve into its lasting affect the hearts and minds of people who partake in its reading experience.

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