

Mazda BT-50 2006-2015 Workshop Manual

MECHANICAL [WL-3]

CYLINDER BLOCK DISASSEMBLY (M) [WL-3]

1. Disassemble in the order shown in the figure.



1. Connecting rod cap (See 01-10A-15 Connecting Rod Cap Disassembly Note.)	8. Piston pin (See 01-10A-15 Piston Pin Disassembly Note.)
2. Lower connecting rod bearing (See 01-10A-15 Piston, Connecting Rod Disassembly Note.)	9. Piston pin clip (See 01-10A-15 Piston Pin Disassembly Note.)
3. Piston, connecting rod (See 01-10A-15 Piston, Connecting Rod Disassembly Note.)	10. Piston pin clip (See 01-10A-15 Piston Pin Disassembly Note.)
4. Upper connecting rod bearing (See 01-10A-15 Piston, Connecting Rod Disassembly Note.)	
5. Piston ring (See 01-10A-15 Piston Ring Disassembly Note.)	
6. Piston pin clip (See 01-10A-15 Piston Pin Disassembly Note.)	
7. Piston pin (See 01-10A-15 Piston Pin Disassembly Note.)	

Connecting Rod Cap Disassembly

1. Before removing the connecting rod cap, inspect the connecting rod side clearance. (See 01-10A-27 CONNECTING ROD INSPECTION [WL-3].)

Piston, Connecting Rod Disassembly Note

1. Before removing the connecting rod, inspect the connecting rod side clearance. (See 01-10A-27 CONNECTING ROD INSPECTION [WL-3].)
2. Inspect the piston and connecting rod. (See 01-10A-28 PISTON AND CONNECTING ROD INSPECTION [WL-3].)

01-10A-15

MECHANICAL [WL-3]

Timing Gear Cover Disassembly Note

1. Remove the timing gear cover using a separator bar.

2. Remove the oil seal using a separator bar with a rag.

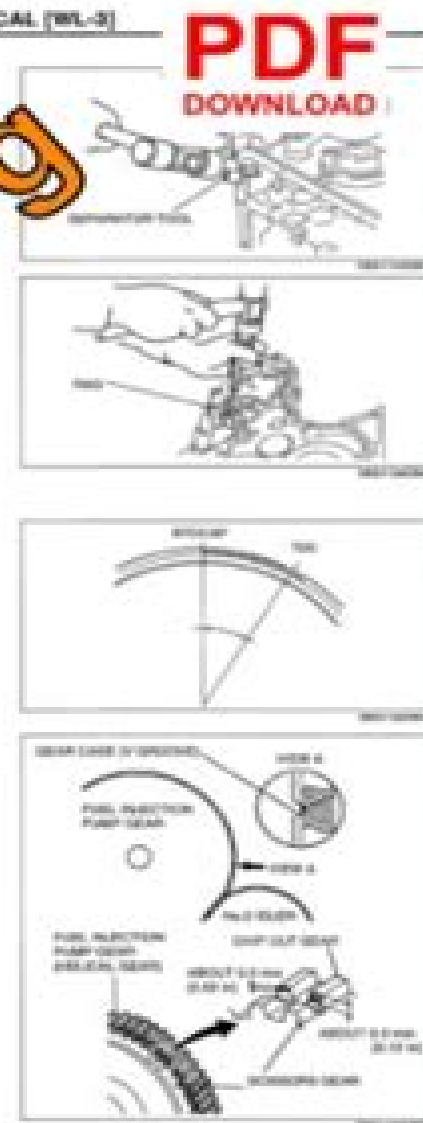
Injection Pump Gear Disassembly Note

1. Set the No. 1 cylinder to TDC of compression.
2. Rotate the flywheel ring gear from TDC to approximately 30° BTDC (about 10 teeth on the gear).

3. Verify that the end face (V groove) of the timing gear case and the slip out gear of the fuel injection pump gear are aligned.

Note

- If the slip out gear is hard to feed, move the fuel injection pump gear clockwise and forth, then check the slip out gear.



01-10A-12

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W. H. Davies



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Table of Contents 2007 Mazda Bt 50 Workshop Manual

1. Understanding the eBook 2007 Mazda Bt 50 Workshop Manual
 - The Rise of Digital Reading 2007 Mazda Bt 50 Workshop Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying 2007 Mazda Bt 50 Workshop Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an 2007 Mazda Bt 50 Workshop Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from 2007 Mazda Bt 50 Workshop Manual
 - Personalized Recommendations
 - 2007 Mazda Bt 50 Workshop Manual User Reviews and Ratings
 - 2007 Mazda Bt 50 Workshop Manual and Bestseller Lists
5. Accessing 2007 Mazda Bt 50 Workshop Manual Free and Paid eBooks

- 2007 Mazda Bt 50 Workshop Manual Public Domain eBooks
- 2007 Mazda Bt 50 Workshop Manual eBook Subscription Services
- 2007 Mazda Bt 50 Workshop Manual Budget-Friendly Options
- 6. Navigating 2007 Mazda Bt 50 Workshop Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - 2007 Mazda Bt 50 Workshop Manual Compatibility with Devices
 - 2007 Mazda Bt 50 Workshop Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of 2007 Mazda Bt 50 Workshop Manual
 - Highlighting and Note-Taking 2007 Mazda Bt 50 Workshop Manual
 - Interactive Elements 2007 Mazda Bt 50 Workshop Manual
- 8. Staying Engaged with 2007 Mazda Bt 50 Workshop Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers 2007 Mazda Bt 50 Workshop Manual
- 9. Balancing eBooks and Physical Books 2007 Mazda Bt 50 Workshop Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection 2007 Mazda Bt 50 Workshop Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine 2007 Mazda Bt 50 Workshop Manual
 - Setting Reading Goals 2007 Mazda Bt 50 Workshop Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of 2007 Mazda Bt 50 Workshop Manual
 - Fact-Checking eBook Content of 2007 Mazda Bt 50 Workshop Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development

- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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