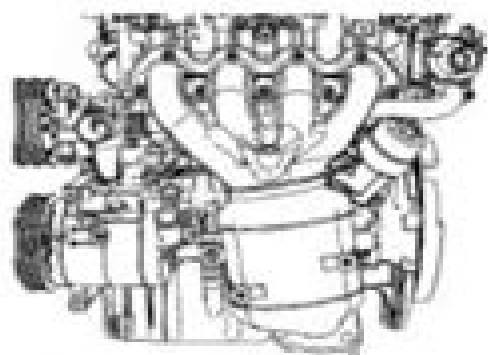


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1. Drain the engine coolant. Refer to [Cooling System Draining and Filling](#).
2. Drain the engine oil. Refer to [Engine Oil and Oil Filter Replacement](#).

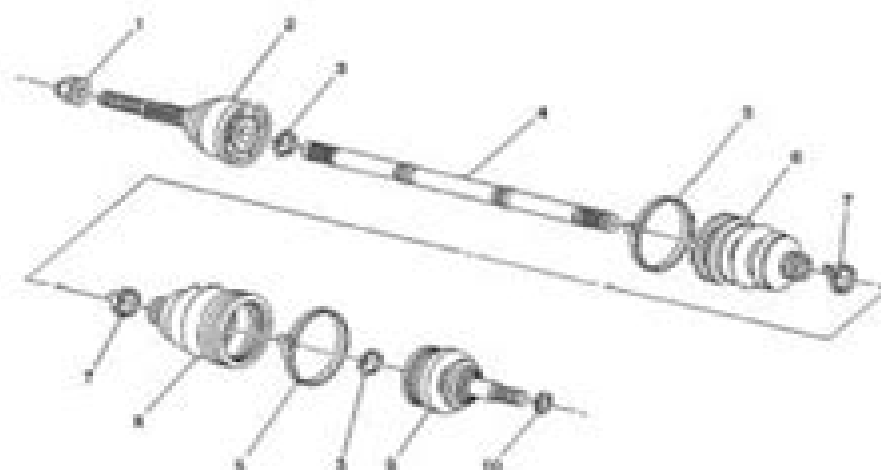
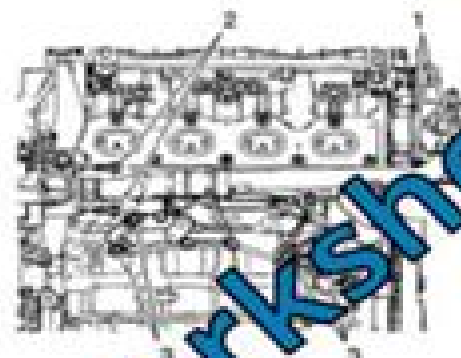


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3. Remove the exhaust manifold. Refer to [Exhaust Manifold Removal](#).



4. Remove the coolant pipe bolts from the engine coolant distributor case (1).
5. Remove the coolant pipe bolts from the engine front cover (2).
6. Remove the oil cooler tightening bolts (3).

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A red circular graphic with a gradient, appearing as a partial circle or a stylized 'C' shape, located to the right of the R.R. Bowker Company text.

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