



FINAL DRIVE

- Using a 3/32 inch wrench, turn the back-lash screw out 3-4 turns. Re-apply Loctite 262™ onto the bottom screw threads.



- Turn the screw in until it is lightly seated, then turn the screw out 1/4 turn.
- Set the gearcase upright. Rotate the input shaft at least 4 times. This ensures the ring gear completes one full rotation.



- If a tight spot is felt during rotation, loosen the backlash screw another 1/8 turn. Perform the step D6 again. Repeat this procedure until the pinion shaft rotates smoothly 4 times (1 revolution of ring gear).

Front Gearcase Diagnosis

- Symptom: AWD Will Not Engage

- Check the gearcase coil resistance. To test the gearcase coil resistance, use the coil harness (Grey & Brown/White).

NOTE: To test the gearcase coil resistance, use the coil harness. The gearcase coil should measure between 22.8 ohms and 25.2 ohms.



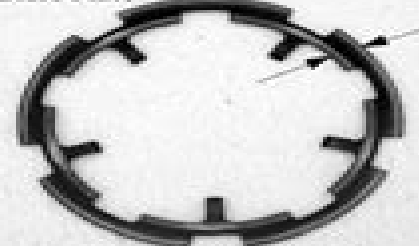
Front Gearcase Coil Resistance:
24 Ω ±10%

- Check the minimum battery voltage at the Grey & Brown/White wires that feed the hub coil wires. There should be a minimum of 11.8V-12.8 Volts present for proper operation.

AWD Coil Applied Battery Voltage:
11.8V-12.8 Vdc

- Inspect the armature plate for a consistent wear pattern. There should be two distinct wear bands (one band inside the other). If only one band of wear is present (or if there is wear between the two bands, inspect the coil area as indicated in Step 4. A band with an interrupted wear mark may indicate a warped plate, which may cause intermittent operation.

Armature Plate



Check for Wear Bands

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RS Peters



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