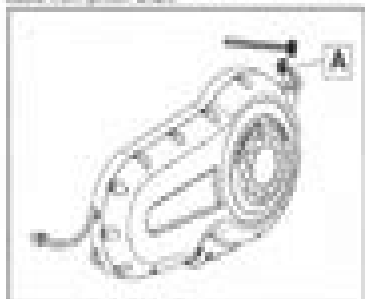
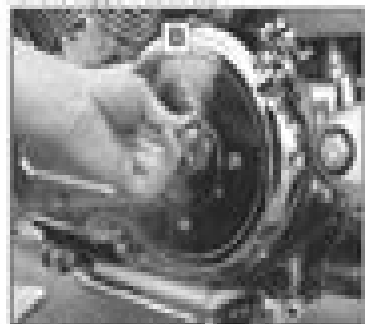


CLUTCH PINION SHAFT REMOVAL

1. Protect finish of pinion shaft (A). Use an adjustable wrench to rotate arm toward clutch cable and remove cable from pinion shaft.



2. Remove primary cover (cap plate, cover plate, and O-ring) (page 9.6).
3. Remove dog point screw (B).



4. Pull clutch pinion shaft out of primary cover.



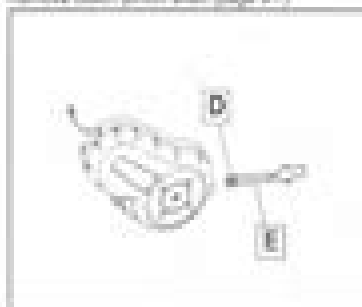
5. Inspect pinion shaft gear teeth (C) for cracks, broken teeth, or wear.

CLUTCH PINION SHAFT BEARING INSPECTION

1. Apply engine oil to the bearings.
2. Temporarily install pinion shaft into primary cover.
3. Turn shaft by hand. Observe feel of bearings. Replace bearings if rough or notched action is noticed.

CLUTCH PINION SHAFT SEAL REMOVAL & INSTALLATION

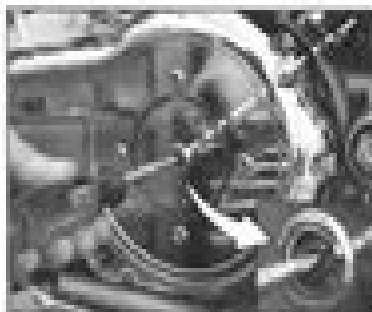
1. Remove clutch pinion shaft (page 9.7).



2. Carefully pry seal (D) out of primary cover.
3. Lubricate outer edge of new seal with engine oil and feeling to with grease.
4. Drive seal into place with a suitable driver (E).

CLUTCH PINION SHAFT INSTALLATION

1. Lubricate and install clutch pinion shaft. Rotate release rack with screwdriver until flat side of rack is UP and rack teeth align with teeth of pinion shaft.
2. Push pinion shaft into cover until seated.



3. Rotate arm toward clutch cable until it stops. The arm must be positioned at a 10°±5° angle to primary cover parting line when it stops. If angle is not correct, oil arm, rotate as needed, and re-install until angle is correct.

4. Install dog point screw (F) to 4.5 Nm (40 inch-lb).



PRIMARY COVER REMOVAL

1. Refer to exploded view on page 9.4.
2. Remove shift linkage and bracket as an assembly (page 9.3). Note dots on arm and shaft must be aligned to assembly.



Clutch Cable Removal From Release Arm

3. Protect finish of pinion shaft release arm and use an adjustable wrench to rotate arm toward clutch cable and remove cable from pinion shaft.



4. Disconnect regulator/master 2 pin connector to stop with 3 pin connector (A) can be pulled clear of frame.



5. Remove cap plate and cap plate seal (page 9.6).
6. Drain engine oil into suitable container.

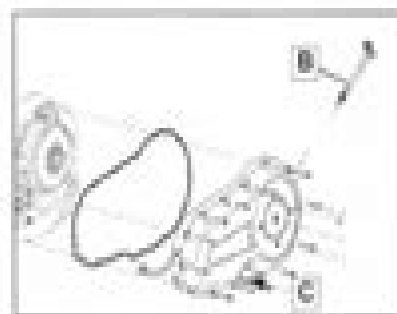
NOTE: Primary cover can be removed without draining the engine oil. Use a suitable oil drain pan under the primary cover to catch the oil.

7. Remove clutch pinion shaft (B) (page 9.7).

NOTE: Pinion shaft removal is not required for primary cover removal.

8. Remove primary cover screws.

NOTE: Note position of anchor screw (C) in the hole just to the rear of the shift shaft.



9. Remove primary cover.

7 Victory Hammer S Service Manual

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Table of Contents 7 Victory Hammer S Service Manual

1. Understanding the eBook 7 Victory Hammer S Service Manual
 - The Rise of Digital Reading 7 Victory Hammer S Service Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying 7 Victory Hammer S Service Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an 7 Victory Hammer S Service Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from 7 Victory Hammer S Service Manual
 - Personalized Recommendations
 - 7 Victory Hammer S Service Manual User Reviews and Ratings
 - 7 Victory Hammer S Service Manual and Bestseller Lists
5. Accessing 7 Victory Hammer S Service Manual Free and Paid eBooks
 - 7 Victory Hammer S Service Manual Public Domain eBooks
 - 7 Victory Hammer S Service Manual eBook Subscription Services
 - 7 Victory Hammer S Service Manual Budget-Friendly Options

-
6. Navigating 7 Victory Hammer S Service Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - 7 Victory Hammer S Service Manual Compatibility with Devices
 - 7 Victory Hammer S Service Manual Enhanced eBook Features
 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of 7 Victory Hammer S Service Manual
 - Highlighting and Note-Taking 7 Victory Hammer S Service Manual
 - Interactive Elements 7 Victory Hammer S Service Manual
 8. Staying Engaged with 7 Victory Hammer S Service Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers 7 Victory Hammer S Service Manual
 9. Balancing eBooks and Physical Books 7 Victory Hammer S Service Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection 7 Victory Hammer S Service Manual
 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
 11. Cultivating a Reading Routine 7 Victory Hammer S Service Manual
 - Setting Reading Goals 7 Victory Hammer S Service Manual
 - Carving Out Dedicated Reading Time
 12. Sourcing Reliable Information of 7 Victory Hammer S Service Manual
 - Fact-Checking eBook Content of 7 Victory Hammer S Service Manual
 - Distinguishing Credible Sources
 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
 14. Embracing eBook Trends
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