

3. Inspect the interconnect line and fuel line for cuts, cracks or holes. Replace lines as needed.
4. Inspect the rubber mounts and bumpers for wear and deterioration. Replace as needed.
5. Inspect the tank for leaks and other damage. To repair minor leaks in the tank walls, use a commercially available fuel tank sealer to stop leaks. Carefully follow the sealant manufacturer's instructions for best results. Replace damaged tank that cannot be successfully repaired with sealant.

INSTALLATION

NOTE

When replacing a fuel tank on 1985 and later FLT and FXR models equipped with a California Evaporative Emissions Control System, you must pierce or drill a 0.03 - 0.06 in. diameter hole in the vapor tube cap. See Figures 4-17, 4-18. Use a sharp awl and light hammer to pierce cap or center punch cap and drill through cap with a 1/16 in. drill. Use compressed air to blow chips from tank.

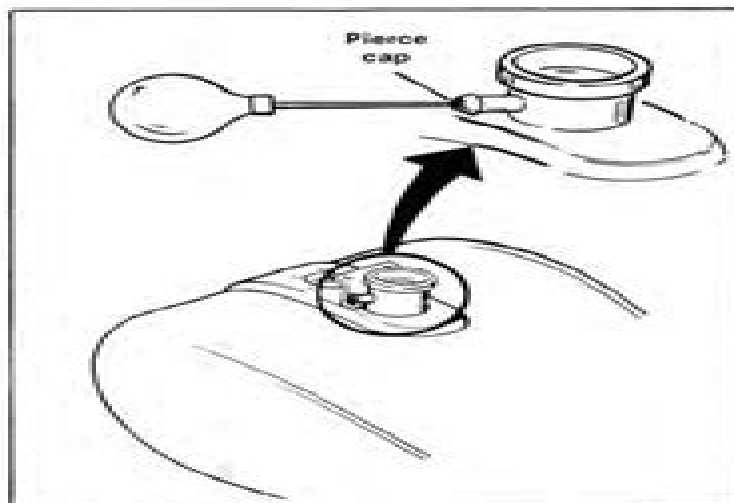


Figure 4-32. Piercing Cap on 1985 and Later FXR Models (Except FXLR and 1988 FXRS) with EVAP System

NOTE

Vapor tube on FXLR and 1988 and 1989 FXRS is located on right front of fuel tank.

CAUTION

When piercing or drilling hole in vapor tube cap, exercise caution to avoid damaging fuel tank. If hole is drilled, blow all metal chips from inside of fuel tank with compressed air.

FLT Models

1988 AND EARLIER

1. Place the tank on the motorcycle and fasten with front mounting bolt, washer, lockwasher and nut.
2. Replace trim and sending unit, if removed.
3. Fasten the rear of the tank using the two screws and lockwasher.
4. Connect the fuel hoses to the tank using new clamps. Route the drain hose from the rear of the tank down behind the rear swing arm.
5. Connect fuel gauge wire.
6. Install the plastic frame cover and seal.
7. Connect battery cables (positive first). Check for leaks.

1989 AND LATER (Figure 4-31)

1. Place the tank on the motorcycle and fasten with front mounting bolt, washer, lockwasher and nut.
2. Replace sending unit, if removed.

NOTE

Connect leads to sending unit before installing unit on tank.

3. Fasten the rear of the tank using the two screws and lockwasher.
4. Install console.
5. Connect the fuel hose to the tank using new clamps.
6. Connect fuel gauge wire connector (4).
7. Install the seal.
8. Connect battery cable (positive first). Check for leaks.

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RJ Shavelson



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