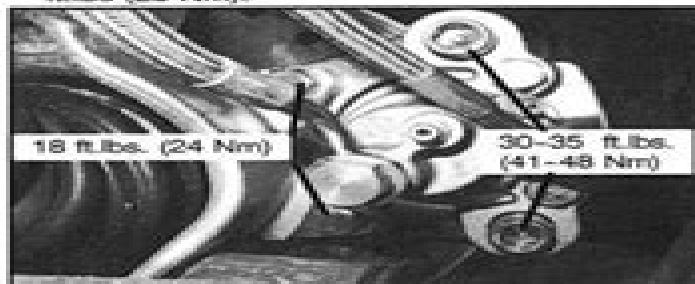


Caliper Slide Pin

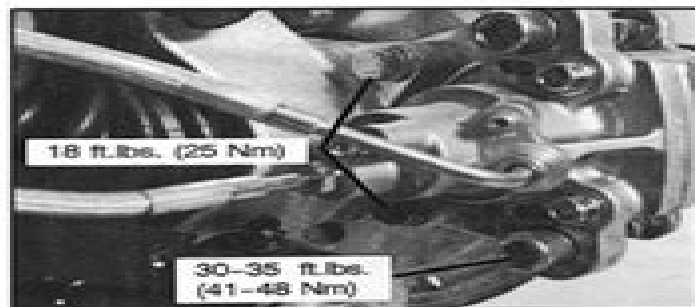
Caliper Slide Pin Torque:
30–35 ft. lbs. (41–48 Nm)

4. Install caliper and torque mounting bolts to 18 ft. lbs. (25 Nm).



18 ft. lbs. (24 Nm)

30–35 ft. lbs.
(41–48 Nm)



18 ft. lbs. (25 Nm)

30–35 ft. lbs.
(41–48 Nm)

Caliper Mounting Bolt Torque:
18 ft. lbs. (24 Nm)

5. Install brake line and tighten securely with a line wrench. Torque the brake lines to the proper torque specification.
6. Follow bleeding procedure outlined on Pages 9.6–9.7 of this section and refer to system overview and illustrations on Pages 9.2–9.3.
7. Field test unit for proper braking action before putting into service. Inspect for fluid leaks and firm brakes. Make sure the brake is not dragging when lever is released. If the brake drags, re-check assembly and installation.

REAR BRAKE DISC INSPECTION

1. Visually inspect disc for scoring, scratches, or gouges. Replace the disc if any deep scratches are evident.
2. Use a 0–1" micrometer and measure disc thickness at 8 different points around perimeter of disc. Replace disc if worn beyond service limit.

Rear Brake Disc



Measure Thickness

Brake Disc Thickness

New .150–.165" (3.81–4.19 mm)
Service Limit .140" (3.556 mm)

Brake Disc Thickness Variance

Service Limit .002" (.051 mm)
difference between measurements

3. Mount dial indicator and measure disc runout. Replace the disc if runout exceeds specifications.

Brake Disc Runout

Service Limit .010" / .254 mm

7 Polaris Sportsman 500 Efi Service Manual

Michal Rosen-Zvi



7 Polaris Sportsman 500 Efi Service Manual:

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Table of Contents 7 Polaris Sportsman 500 Efi Service Manual

1. Understanding the eBook 7 Polaris Sportsman 500 Efi Service Manual
 - The Rise of Digital Reading 7 Polaris Sportsman 500 Efi Service Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying 7 Polaris Sportsman 500 Efi Service Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an 7 Polaris Sportsman 500 Efi Service Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from 7 Polaris Sportsman 500 Efi Service Manual
 - Personalized Recommendations
 - 7 Polaris Sportsman 500 Efi Service Manual User Reviews and Ratings
 - 7 Polaris Sportsman 500 Efi Service Manual and Bestseller Lists

5. Accessing 7 Polaris Sportsman 500 Efi Service Manual Free and Paid eBooks
 - 7 Polaris Sportsman 500 Efi Service Manual Public Domain eBooks
 - 7 Polaris Sportsman 500 Efi Service Manual eBook Subscription Services
 - 7 Polaris Sportsman 500 Efi Service Manual Budget-Friendly Options
6. Navigating 7 Polaris Sportsman 500 Efi Service Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - 7 Polaris Sportsman 500 Efi Service Manual Compatibility with Devices
 - 7 Polaris Sportsman 500 Efi Service Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of 7 Polaris Sportsman 500 Efi Service Manual
 - Highlighting and Note-Taking 7 Polaris Sportsman 500 Efi Service Manual
 - Interactive Elements 7 Polaris Sportsman 500 Efi Service Manual
8. Staying Engaged with 7 Polaris Sportsman 500 Efi Service Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers 7 Polaris Sportsman 500 Efi Service Manual
9. Balancing eBooks and Physical Books 7 Polaris Sportsman 500 Efi Service Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection 7 Polaris Sportsman 500 Efi Service Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine 7 Polaris Sportsman 500 Efi Service Manual
 - Setting Reading Goals 7 Polaris Sportsman 500 Efi Service Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of 7 Polaris Sportsman 500 Efi Service Manual
 - Fact-Checking eBook Content of 7 Polaris Sportsman 500 Efi Service Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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