Loctite 243 Medium strength threadlock

Medium Loctite 243 threadlock

 Check that the decompression mass is free and that it is pulled by the spring.

Locking torques (N*m) Valve lifter mass stop bell fixing screws 30 - 35



 Place the tightener cursor in the rest position, keeping the retain tab pressed.



- Install a new tightener on the cylinder using a new gasket.
- Tighten the two fastening screws to the prescribed torque.

Locking torques (N*m)

Tensioner fastening screws: 11 - 13



- Insert the spring with the central screw and the washer.
- Tighten the central screw to the prescribed torque.

Locking torques (N*m) Tightener screw: 5 - 6



- Place the engine with the valve clearance adjustment timing references aligned with the head.
- Check the clearance between valve and rocking lever using a thickness gauge.

2015 Piaggio 500 Ie Scooter Service Manual

Phil Mather

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Piaggio/Vespa Scooters Matthew Coombs, 1998 This is one in a series of manuals for car or motorcycle owners Each book provides information on routi ne maintenance and servicing with tasks described and photo graphed in a step by step sequence so that even a novice can do the work Vespa P/PX 125, 150 & 200 Owners Workshop Manual by Pete Vespa Ciao and Bravo Mopeds '68 On Pete Shoemark, 1978-01-01 **Shoemark** Pete Shoemark.1985 Vespa P/PX 125, 150 & 200 Haynes Publishing, Pete Shoemark, 1995 This Vespa owner's manual illustrated with photographs and line drawings provides comprehensive advice on routine maintenance and fault diagnosis using common tools Vespa P/PX 125, 150 & 200 Owners Workshop Manual Pete Shoemark, 1988 The Book of the Vespa - An Owners Workshop Manual for 125cc and 150cc Vespa Scooters 1951-1961 J. Emmot, Floyd Clymer, Velocepress, 2008-10-01 82 pages 30 illustrations size 5 5 x 8 5 inches Originally published in 1962 by Floyd Clymer this manual includes complete technical data service and maintenance information and detailed instructions for the repair and overhaul of the major mechanical and electrical components for all 125cc and 150cc widemount engined Vespa Scooters from 1951 through 1961 beginning with the Vespa 125 VM1T through the GS150 VS51T it also covers the Douglas 42L2 and Clubman There is adequate detailed text and diagrams to assist in major refurbishing such as an engine rebuild or even a complete mechanical renovation making it an invaluable resource for collectors and restorers of these classic Vespa scooters Vespa Max Havnes, 2011-03-30 Havnes offers the best coverage for cars trucks vans SUVs and motorcycles on the market today Each manual contains easy to follow step by step instructions linked to hundreds of photographs and illustrations Included in every manual troubleshooting section to help identify specific problems tips that give valuable short cuts to make the job easier and eliminate the need for special tools notes cautions and warnings for the home mechanic color spark plug diagnosis and an easy to use index

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