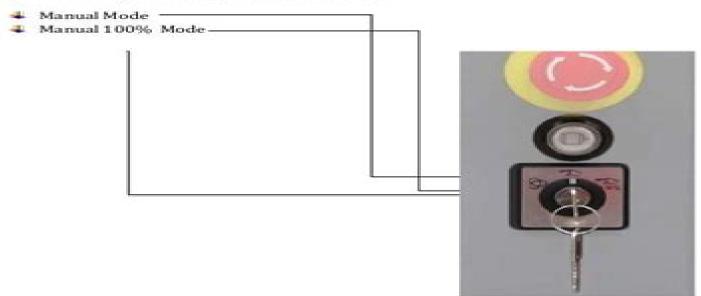
#### CHAPTER 2

#### OPERATING MODES OF A ROBOT

A Robot can be operated in three different modes:



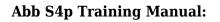
- 1) Manual Mode:
- Robot can be jogged at less than 250 mm/sec.
- Enabling device needs to be pressed.
- Program speed is not followed.
- 2) Manual 100% Mode:
  - Robot can be jogged at less than 250 mm/sec.
  - Enabling device and Hold to Run button need to be pressed.
  - Program speed is followed.
- 3) Automatic Mode:
  - Robot cannot be jogged.
  - No need of enabling device or hold to run button.
  - Program speed is followed.

#### Co-ordinate System:

A Co-ordinate system = Origin O and 3 perpendicular axes X, Y & Z.

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