

MAIN FRAME - DESCRIPTION

1. General (Ref. Fig. 1 to 6)

- A. The main frame of the complete fuselage extends from STA672(FR1) to STA5658(FR103) for A/C 002 and from STA766 (FR1) to STA5842(FR103) for A/C 003-999, and consists of 9 fuselage sections. For detailed information refer to the following illustrations:
- Fig. 1      Fuselage - General Layout
  - Fig. 2      Fuselage - Contours
  - Fig. 3      Fuselage - Frames/Station Diagram
  - Fig. 4      Fuselage - Frames/Station Diagram
  - Fig. 5      Seat tracks - Y Reference Stations
  - Fig. 6      Pressurized Regions Diagram
- B. Each section is dealt with as a completely separate part except for the tail section which is subdivided into tail, aft pressure bulkhead and tail cone. Because of the aircraft constructional principles, all components of section 53-30-00 are dealt with on section planes in the load bearing structure. Section 53-30-00 can then be traced back to the level of Section 53-10-00 and is dealt with in sub-sections 53-11-00 to 53-19-00 (fuselage sections), 53-19-11 (aft pressure bulkhead) and 53-19-21 (tail cone).
- C. The fuselage consists of pressurized and unpressurized regions and has various contours.
- D. The main frame components are mainly produced from high strength aluminum alloys. The load bearing structure consists of sheets, forged or machined parts and extruded parts. Most skin panels are partly chemically etched.

# A300 Structural Repair Manual

**L Reisser**



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